

POLICE CIRCULAR ORDER No. 45

Scale of
Armour tools
and
components.

Necessary list of armourers' tools and components for the arms not included in the Equipment Tables of Civil Police and Jails, 1933 is given below :—

Pistol Rev 38"			Per 100	
1.	Hammer	..	2	pairs
2.	Grip R & L	..	4	
3.	Spring Main	..	2	
4.	Spring Extractor	..	2	
5.	Spring Catch Barrel	..	4	
6.	Trigger	..	2	
Gun Machine Bren 303"			One per gun	
1.	Pins Firing	..	1	
2.	Spring Extractor	..	1	
3.	Spring Pin Firing	..	1	
4.	Spring Staty Extractor	..	1	
5.	Staty Extractor	..	1	
6.	Extractor	..	1	
7.	Brushes Rod Cleaning Cylinder Bren	..	1	
8.	Mop Rod Cleaning Cylinder Bren	..	1	
9.	Roads Cleaning Cylinder Bren	..	1	
Repair and Cleaning materials per hundred Arms				
1.	Glue	..	1	lb.
2.	Glass Paper	..	12	sheets
3.	Emery Paper	..	5	sheets
4.	Wire Brass	..	2	oz.
5.	Jute	..	1	lb.
6.	Unserviceable stock fore ends	..	6	
7.	Wire Gauze	..	5	
Pistol Signal 1"			per	100
1.	Grip Right 4 Left	..	2	
2.	Spring Main	..	2	
3.	Spring Catch Barrel	..	4	
4.	Stuo Safety	..	2	
5.	Crews Toch	..	4	
6.	Hammer	..	2	
Rifle No.4MK 1 & 1/1 Comp per 100 rifles				
1.	Head Breech Bolt No. 0 to 3	..	5	
2.	Hand guards Rear	..	2	
3.	Hand Guards Front	..	2	
4.	Plates Butt	..	2	
5.	Sear	..	2	
6.	Stock Butt	..	1	
7.	Screws Plate Butt	..	2	
8.	Screws Guard Trigger Rear	..	4	
9.	Screws Guard Trigger Front	..	3	
10.	Swivel	..	5	
11.	Protector Fore Sight	..	2	
12.	Adjusting Blade Fore Sight	..	2	
13.	Spring Auxiliary	..	5	
14.	Spring Extractor	..	8	
15.	Spring Sear	..	2	
16.	Spring Main	..	2	
17.	Spring Platform Magazine	..	2	
18.	Trigger	..	2	
Thompson Sub-machine Carbine				
1.	Grip Rear	..	2	per 100
2.	Grip Fore	..	4	per 100
3.	Ejector	..	2	per 100
4.	Pins Firing	..	2	per 100
5.	Spring Pin Firing	..	6	per 100

2. The mentioned components are per 100 weapons except Gun Machine Bren and should be demanded yearly.

3. Units having less than 100 weapons, should demand half of the above scale.

4. Arms component, which has not been mentioned above, and renders unserviceable can be demanded at any time.

5. Components rendered unserviceable, should be returned to Ordnance.

6. Repair materials, noted above, is very essential and should be demanded to carry out minor repair and cleaning of weapons.

(Previous Police Circular Order No. of 1950)